A Discussion of the Synthesis of Fuel from biomass

Introduction

- Biomass Gasification Fischer Tropsch Fuel Syntheses.
- BGFT for short

Overview

- Why BGFT
- Some technical points

Our calculations and the Economics

Petroleum Cause & Effect



Proplemsovernment Pollution, Regulation •CO2 (Dareck •Nitrous and Sulfur Oxide A ternet ve & Renewable enewable Fue

Fue

Possible Distribution





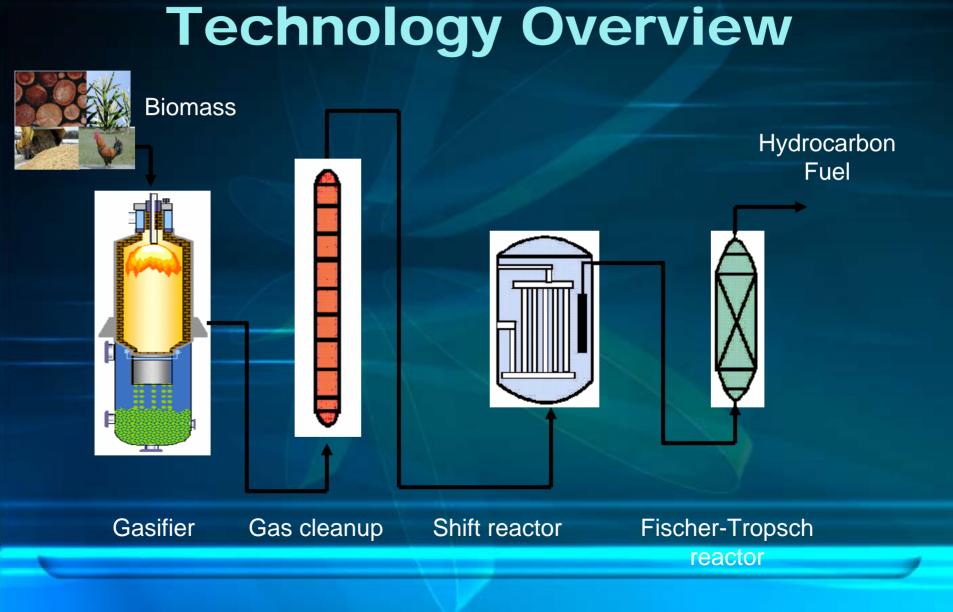






SES Provides Renewable Fuel Solution Biomass converted to Renewable Fuel Petroleum companies blend and distribute

You and I drive on renewable fuel



FT feed requirements

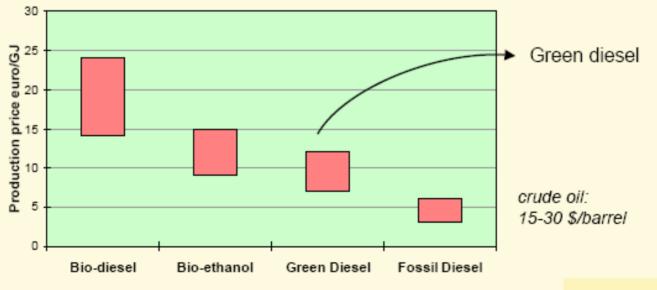
Impurity	Removal level
H ₂ S + COS + CS ₂	< 1 ppmV
NH ₃ + HCN	< 1 ppmV
HCI + HBr + HF	< 10 ppbV
alkaline metals	< 10 ppbV
solids (soot, dust, ash)	essentially completely
organic compounds (tars)	below dew point
- class 2 (hetero atoms)	< 1 ppmV



Third Party Validation

Perspectives of Green Diesel

Comparison with green alternatives



Real production prices; not subsidies, no tax incentives



(24) ECN Biomass – ThermoNET meeting, Helsingør, 17-20 October 2003

Market & Production Price



Calculations

North America Black Liquor One Plant US Biomass/Black Liquor 2.22E+08 ton/yr 1.75E+08 ton/yr 7.28E+05 ton/yr 1.40E+08 ton/yr Diesel additive produced 8,119,000,000 gal/yr 6,411,000,000 gal/yr 26,620,000 gal/yr 5,120,000,000 gal/yr Barrels 193.309.

193,309,524 barrel/yr 152,642,857 barrel/yr 633,810 barrel/yr 121,904,762 barrel/yr North America Black Liquor One Plant U.S. Barrels 193309523.8 barrel/yr 152642857.1 barrel/yr 633809.5238 barrel/yr 121904761.9 barrel/yr \$/yr 16238000000 12822000000 53240000 10240000000